

RUBBER PROCESS OIL (RPO – S)

PARTICULAR	TEST METHOD	VALUE
Kinematics Viscosity @100°C (cSt)	ASTM D-445	45Min
Density @ 15°C	ASTM D-1298	1015
Flash Point (°C)	ASTM D-92	225Min
Color	ASTM D-1500	8 Max
Pour Point (°C)	ASTM D-97	24 Max
Aniline Point (°C)	IP-2	30
Sulphur Content (%Wt)	ASTM D-2622	3.4
ASH Content (%Wt)	ASTM D-482	0.02
Carbon Type Analysis (%)	ASTM D-3238	
CA		40
CN		20.1
CP		39.9

RUBBER PROCESS OIL (RPO – I)

Characteristics	RPO	Test Method ASTM
Kinematic Viscosity @ 100 Deg. C, cST	35	D-445
Flash point, Deg. C	264	D-92
Pour point, Deg. C	15	D-97
Specific gravity @15.6 Deg C	0.995	D-4052
Aniline Point, Deg C	45	IP-2
Sulphur content, (wt%)	3.5	D-2622
Ash Content, wt%	0.02	D-482
VGC	0.925	D-2501
Carbon Type Analysis, %		
CA	35	D-3238
CN	22.7	
CP	42.3	